


Technical drawing of a mechanical part, likely a bracket or support, showing dimensions and tolerances. The part has a central rectangular hole. Dimensions include a total width of 30, a hole width of 20, and a hole depth of 13. Tolerances are specified as ± 0.035 for several dimensions. The drawing is labeled with '10' and '15'.


	36	BACK PIECE 3.15x296x100	1	1	R107702315	IS:5986-02 Gr-205	_____
	35	BACK PIECE 3.15X30X82	1	1	R107702315	IS:5986-02 Gr-205	_____
	34	BACK PIECE 3.15X50X510	1	1	R107702315	IS:5986-02 Gr-205	_____
	ITEM	DESCRIPTION	P32	P33	DETAIL DRG	MAT'L & SPEC	REMARKS

CONT'D

33	PARTITION FRAME BETWEEN LAVATORY & DOORWAY (RH)	-	1			
32	PARTITION FRAME BETWEEN LAVATORY & DOORWAY (LH)	1	-			
31	BACK PIECE 3.15X30X140	1	1	R107702315	IS:5986-02 Gr-205	
30	BACK PIECE 3.15X30X110	2	2	R107702315	IS:5986-02 Gr-205	
29	BACK PIECE 3.15X30X330	2	2		— AISI:409 M	
28	BACK PIECE 3.15X20X520	1	1	R107702315	IS:5986-02 Gr-205	
27	BACK PIECE 3.15X70X530	1	1	R107702315	IS:5986-02 Gr-205	
26	BACK PIECE 3.15X30X380	1	1	R107702315	IS:5986-02 Gr-205	
25	BACK PIECE 3.15X30X255	1	1	R107702315	IS:5986-02 Gr-205	
24	BACK PIECE 3.15X30X471	1	1	R107702315	IS:5986-02 Gr-205	
23	BACK PIECE 3.15X240X295	1	1	R107702315	IS:5986-02 Gr-205	
22	BACK PIECE 3.15X270X295	1	1	R107702315	IS:5986-02 Gr-205	
21	BACK PIECE 3.15X60X225	* 2	* 2	R107702315	IS:5986-02 Gr-205	
20	BACK PIECE 3.15X100X200	1	1	R107702315	IS:5986-02 Gr-205	
18	BACK PIECE 3.15X30X170	1	1	R107702315	IS:5986-02 Gr-205	
17	SCREENING PIECE 3.15X25X150	4	4		— AISI:409 M	
16	BACK PIECE 3.15X30X226	2	2	R107702315	IS:5986-02 Gr-205	
15	BACK PIECE 3.15X30X381	1	1	R107702315	IS:5986-02 Gr-205	
14	BACK PIECE 3.15X50X340	2	2		— AISI:409 M	
13	BACK PIECE 3.15X30X153	1	1	R107702315	IS:5986-02 Gr-205	
12	BACK PIECE 3.15X40X530	2	2	R107702315	IS:5986-02 Gr-205	
11	BACK PIECE 3.15X30X530	1	1	R107702315	IS:5986-02 Gr-205	
10	BACK PIECE 3.15X30X390	4	4	R107702315	IS:5986-02 Gr-205	
9	SQ. TUBE 20X20X2X531	1	1	R103636007	IS:4923-85 HF SHS YST-240	
8	SQ. TUBE 20X20X2X170	1	1	R103636007	IS:4923-85 HF SHS YST-240	
7	SQ. TUBE 20X20X2X471	1	1	R103636007	IS:4923-85 HF SHS YST-240	
6	SQ. TUBE 20X20X2X226	1	1	R103636007	IS:4923-85 HF SHS YST-240	
5	SQ. TUBE 20X20X2X296	* 1	* 1	R103636007	IS:4923-85 HF SHS YST-240	
4	SQ. TUBE 20X20X2X381	1	1	R103636007	IS:4923-85 HF SHS YST-240	
3	SQ. TUBE 20X20X2X223	1	1	R103636007	IS:4923-85 HF SHS YST-240	
2	SQ. TUBE 20X20X2X565	6	6	R103636007	IS:4923-85 HF SHS YST-240	
1	SQ. TUBE 20X20X2X1962	1	1	R103636007	IS:4923-85 HF SHS YST-240	

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	N	GROUP BODY SHELL	REFERENCES: CC10654 ALT e		
WEIGHT	FILE	\\cc10654f.prt(2D)			
21.000 KG	PARTITION FRAME BETWEEN			SCALE	DATE/REG
S.AREA	LAVATORY & DOORWAY			1:10	QND
NIL				QND	HARB
LENGTH OF	RAIL COACH FACTORY, KAPURTHALA			QND	DVDR
NIL				QND	DVDR
WIDTH THICK.	रेल कोच फैक्टरी कपूरथला			REFERENCE	NIL
NIL	IRS			PL NO.	NIL
WEIGHT	N.R			DRG.NO.	CC10654
NIL	A/C NAME			ALT.	F
BY NAME			CDE	SIZE & SHEET 1/1	

NOTE-

1. ITEM MARKED THUS * TO BE WELDED ON LAVATORY SIDE.
2. ITEM MARKED THUS * TO BE WELDED ON DOORWAY SIDE.
3. ITEM MARKED THUS * TO BE WELDED ON BOTH SIDE.
4. ASSY TO BE COLD PHOSPHATED AND APPLY ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER TO IS:2074-92 TO BE GIVEN ALL OVER.
5. ~~ASSEMBLY TO BE PROTECTED AS PER M & C PCN/123/2006.~~
6. SUPPLIER'S INITIAL TO BE PUNCHED ON P/F RAME AT MARKED THUS "M" WITH 5MM THICK LETTERS.
7. ALL HORIZONTAL & VERTICAL SQ. TUBES TO BE WELDED TOGETHER AS  (ALL ROUND WELDING).
8. IN ITEM.17 ,MS HOLE TO BE PROVIDED AT AT SHELL ASSY. STAGE.
9. ~~ASSEMBLY TO BE PROTECTED AS PER PROTECTION PROCEDURE NO. WI-1000-10.~~

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

DATE OF FIRST ISSUE

19/08/1995

COM BY

[Signature]

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N.F.

DRG
ALT.

C 106
ZE A 13H